








Magne Shade – Side Shade Installation Instructions: *Please read carefully side shades install differently than windshield shade.*

<p>SIDE SHADE MAGNETS MOUNT ON THE EXTERIOR OF THE WINDOW</p> <p>1. Clean perimeter of glass where magnets will mount with 50/50 Isopropyl Alcohol/Water.</p>	
<p>2. Lay the side shade out flat, <i>valance side facing down</i>.</p> <p>3. Remove magnets from package. Slide a 1" x 1/8" black magnet off stack one at a time and apply it to the back of each normal magnet pocket, it will attract to correct polarity.</p> <p>**use the spacer magnets for the locations with recessed or sliding glass**</p>	
<p>4. Clean the exposed side of the magnet with the 50/50 Isopropyl Alcohol/Water mix.</p>	
<p>5. Peel one side of film from adhesive disc. Apply it to the exposed side of each black magnet. *Leave the adhesive film on side facing out until Step 9.</p> <p>6. Adjust the magnets to the outermost part of the shade, as close to the seam as movement will allow.</p>	
<p>7. Hold the shade up to the window glass orienting it so that the shade covers the glass equally on all sides. Determine where magnets will adhere to glass. *If your shade is marked "Tab", that location will mount to the window frame. (see diagram enclosed for that shade)</p>	
<p>8. After the surface is cleaned, follow with the 3M AP115 Silane Primer. Spray the PERIMETER of the glass with the 3M Primer and wipe with a clean lint free cloth in one direction. After applying solution once, the primed area should be wiped with a clean, lint free cloth before adhesive is applied. This product evaporates quickly.</p>	 <div data-bbox="1143 1352 1536 1407" style="border: 1px solid black; padding: 5px;"><p>3M Primer liquid is flammable!</p></div>
<p>9. Beginning with a center or upper corner magnet, one at a time, remove the protective film from the magnet that is magnetized to the shade. Place the magnet against the clean glass applying steady firm pressure for 30 seconds. Continue until all magnets are mounted to the glass.</p> <p>*As you go make sure you are getting a tight fit by adjusting the fabric as tightly as possible as you mount magnets.</p> <p>10. Once all magnets are mounted, carefully remove the shade and apply firm pressure to each magnet. The VHB adhesive requires 72 hours to fully bond, keeping shades off for a minimum of 24 hours helps the adhesive to bond correctly.</p> <p>*Each time you remove your shades, try to pull down sharply not out.</p>	

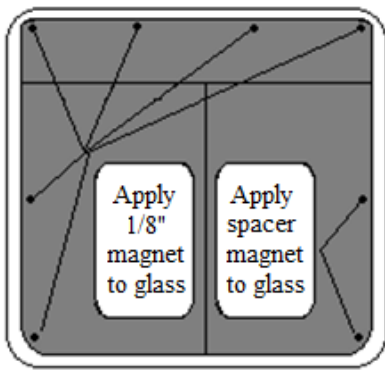


SEE REVERSE SIDE FOR
DETAILED INSTALLATION STEPS

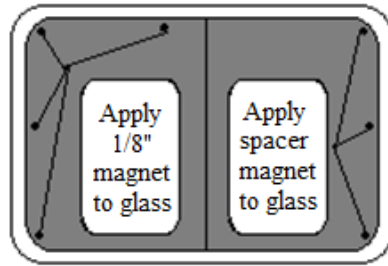
Driver/Passenger Shade Installation – Black magnets mount on EXTERIOR glass of coach

The magnets in the shade over the recessed area will attract to a spacer set of magnets. Clean and prepare the area like all other glass application areas. You will use the spacing magnets (machined aluminum spacer with mounted magnet). This spacer carries the fabric on the same plane as the fixed glass.

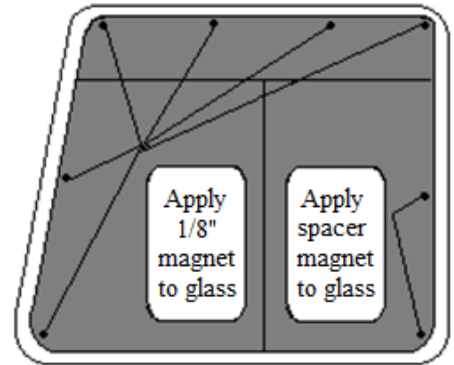
Below are several examples of large side window applications. For passenger sliders, you will reverse the image. The slider window on your coach may be the same or similar to one of the diagrams below. If you have any questions, please contact us.



Example A



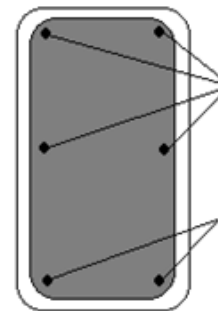
Example B



Example C

Small Vertical Slider Installation – Black magnets mount on EXTERIOR glass of coach

As noted in the instructions you will apply the upper four 1/8" magnets to the glass. The bottom two magnets will cover the recessed area. For this application apply the (spacer) magnets to the glass. The thickness of the spacer will compensate for the recessed area, allowing your shade to lay flush with the coach.



Apply 1" dia. X 1/8" thick black epoxy magnet to glass

Apply spacer magnet to glass

Door Shade Installation – Black magnets mount on EXTERIOR glass of coach

Door installations require 1" dia. by 1/8" thick magnet in all locations. Clean and prepare glass as noted in the instructions. Follow instructions for glass application. The door on your coach may be the same or similar.

